NEMESIS 9100G2 AUTOMATIC HARDNESS TESTER

UNIVERSAL | ROCKWELL, VICKERS, KNOOP & BRINELL







NEMESIS **9100**G2

Cutting edge technology, and beyond...

The second generation of the NEMESIS 9100, the G2, Rockwell / Vickers / Knoop and Brinell hardness tester provides exceptional performance, designed to match the most demanding user tasks. The NEMESIS 9100G2 contains a revolutionary force application range and renewed optical system.

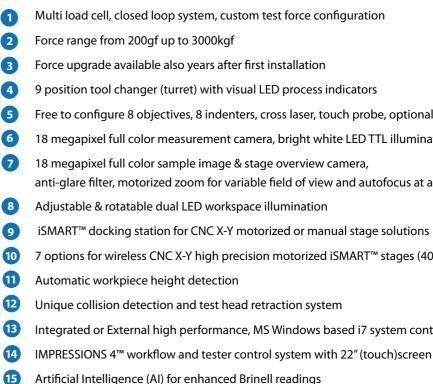
The all new 9 position tool changer (turret) accommodates a wide range of indenters, indenter actuators with load cells, objectives, a cross-laser positioning system and a load cell supported touch probe. It also provides a base to the 18 megapixel full color measurement camera and 18 megapixel full color overview camera with variable field of view, motorized zoom and high speed auto focus system.





OPTION 1	200gf - 500gf	OPTION 2
OPTION 4	200gf - 5kgf	

HIGHLIGHTS

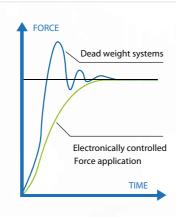


16 Top quality ABS replaceable body parts, no frame damage from falling objects

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- Free to configure 8 objectives, 8 indenters, cross laser, touch probe, optional tools
- 18 megapixel full color measurement camera, bright white LED TTL illumination
- anti-glare filter, motorized zoom for variable field of view and autofocus at any field of view
- 7 options for wireless CNC X-Y high precision motorized iSMART™ stages (400kgf up to 4000kgf load)
- Integrated or External high performance, MS Windows based i7 system controller



Load cell, closed loop, force feedback system

RC	JCK	WE	:LL											
N-IS	0 650	08, AS	TM E-	18, JIS	5 Z 22	45								
Regula	ar Rock	well sc	ales; Pr	e Load	10kgf,	Main L	oad 60	kgf 10	0kgf	150kgf				
A	В	C [D E	F	G	Н	К	LI	M P	R	S	V		
Super	ficial R	ockwel	l scales	; Pre Lo	ad 3kg	ıf, Main	Load 1	5kgf	30kgf	45kgf				
15N	30N	45N	15T	30T	45T	15W	30W	45W	15X	30X	45X	15Y	30Y	45Y



DIN EN ISO 6507, ASTM E-92, ASTM E-384

HV0.2	HV0.3	HV0.5	HV1	HV2
HV2.5	HV3	HV4	HV5	HV10
HV20	HV25	HV30	HV40	HV50
HV100	HV120	HV150		



KNOOP

DIN EN ISO 4545, ASTM E-92, ASTM E-384

HK0.2	HK0.3	HK0.5	HK1	HK2
HK5				



BRINELL

DIN EN ISO 6506, ASTM E-10

HBW1/1	HBW1/1.25	HBW1/2.5	HBW1/5	HBW1/10
HBW1/30	HBW1/31.25	HBW2.5/6.25	HBW2.5/7.8125	HBW2.5/15.625
HBW2.5/31.25	HBW2.5/62.5	HBW2.5/187.5	HBW5/25	HBW 5/31.25
HBW 5/62.5	HBW5/125	HBW5/250	HBW5/750	HBW10/100
HBW10/125	HBW10/250	HBW10/500	HBW10/1000	HBW10/1500
HBW10/3000				

CONVERSIONS

DIN EN ISO 18265, DIN EN ISO 50150, ASTM E140

SUPPORTED **METHODS & SCALES**

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9-POSITION TOOL CHANGER

Full configuration freedom...

Newly developed 9 position state-of-the-art tool changer. From "turret" to tool changer because the 9100G2 turret offers more than purely holding lenses and indenters. The high-speed rotating mechanism is prepared for future modular plug & play tooling development. The tool changer is fully configurable.

Either 8 indenters or 8 objectives, or any combination, a laser positioning system and touch probe are installed as standard. The standard (removable) skirt protects tooling from damage.

MEDIUM FORCE INDENTER SEATS

This indenter seat allows hardness testing ranging from option A: 200gf up to 45kgf for Vickers, Knoop, Brinell or option B: 1kgf up to 250kgf for Vickers, Knoop Brinell and Rockwell. Multiple indenter seats can be installed on the tool changer.

HIGH FORCE INDENTER SEAT

This indenter seat allows hardness testing ranging from 5kgf up to 3000kgf for Vickers, Knoop and Brinell. Multiple indenter seats can be installed on the tool changer.

CROSS LASER & TOUCH PROBE

The cross laser & touch probe can be simultaneously used in the 9th position without loss of tooling positions. Multi touch probes available, with or without cross laser.

LWD OBJECTIVES

High quality long working distance objectives.

COLLISION DETECTION SYSTEM

The collision detection system prevents tooling damage by early detecting obstructions in the testpath. The tool changer is continuously monitored during all movement processes and instantaneously stops and retractes if an obstruction is detected.

PROTECTION SKIRT

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The skirt mounted on the rotating centre of the tool changer protects each individually installed tool against accidental damage.

The LED bars on the front of the tool changer continuously inform you about the device status. The range of flash intervals and color codes (red, blue, green) indicate the process mode of the tester; red: automatic operation, (busy & hands off), blue: in single test procedure; or green: idle, ready for next task.

BRILIGHT OBJECTIVE

Brinell objective optimized with straight bundle LED illumination for better results with shallow Brinell impressions.

STAGE ILLUMINATION

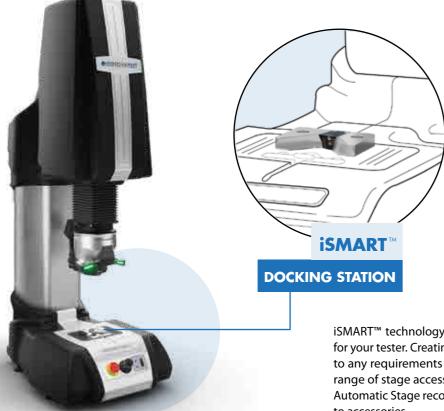
Adjustable power LED banks provide excellent diffused stage illumination.

CRYSTAL CLEAR™ RINGLIGHTS

Brinell ringlights optimized for each magnification in combination with Artificial Intelligence (AI see page 21).

iSMART[™] **DOCKING STATION**

The NEMESIS 9100G2 has a iSMART[™] docking station for the guick mounting of workpiece platforms. The docking station allows a wide variety of test tables, anvils, manual XY stages and the new wireless iSMART[™] motorized CNC X-Y stages to dock within seconds. In this way, the user can create the most ideal circumstances for his particular workpiece.



The docking station is a new INNOVATEST standard. It can be found on an increasing number of hardness testers. This means that you can change your fixtures, stages, anvils and even the wireless iSMART[™] motorized CNC X-Y stage between the various machines in your possession. No need to duplicate expensive tooling for different machines.

The iSMART[™] docking station provides communication identification and power supply to various mounted accessories.

iSMART[™] technology offers unlimited configuration freedom and safety for your tester. Creating a hardness testing sytem that can be configured to any requirements with standard or bespoke options, fitting a wide range of stage accessories and fixtures.

Automatic Stage recognition provides overload protection and damage to accessories.

iSMART™ MANUAL I DIGITAL X-Y STAGES *A variety of manual and digital stages are available from the accessories list.*

UN-TESTTABLE/015 UN-TESTTABLE/016



Large flat surface testing table with 2 T-slots, for large components UN-TESTTABLE/010 UN-TESTTABLE/012 CM-08-0194



ISMART[™]

MOTORIZED CNC X-Y STAGES

The new wireless (or wired) iSMART[™] motorized CNC X-Y stages provide excellent specifications combined with maximum flexibility. This new technology allows you to purchase a standard machine to start with, add stages, change dimensions of motorized CNC stages according to new requirements later in the life of the tester and upgrade in just seconds!



The stages have pre-determined hole patterns on their surfaces. These patterns are in line with all INNOVATEST hardness testing stage accessories such as 1, 4, 6 or 12 position sample holders, vices and others.

/pe	MA-XY7575S	MA-XY1212S	MA-XY2212S	MA-XY3412S	MA-XY2015S	MA-XY3015S	MA-XY4015S
avel mm	75x75	120x120	220x120	340x120	200x150	300x150	400x150
urface mm	215x160	260x205	360x205	490x224	410x265	510x265	560x265
lax load kg	400	400	400	400	4000	4000	4000
OLOGY H	IGHLIGHTS						
	IGHLIGHTS	ors and drivers	for medical app	lications.		~	
gh speed pos				lications.			
igh speed pos all bearing spi tegrated ultra	itioning by moto ndles with overle precise positior	oad protection reading electro	clutches. onics.	olications.			
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igh speed pos all bearing spi tegrated ultra osition accurad different dime aximum load uick Change	itioning by moto ndles with overlo precise position cy 0.001mm, rep ensions and trave 400kg or 4000kg	oad protection n reading electro eatability 0.001 el options, see t g.	clutches. onics. 5mm. able above.	olications.			

TEC

iSMART[™] technology reduces possible down time on stage maintenance to seconds in case of calamities. While most automatic machines will be "out of service" if the stage is defective, a wireless iSMART[™] stage can just be exchanged in seconds. No downtime!

There is a choice of 7 different type of iSMART[™] stages (see table below) and if you need larger dimensions or different specifications for Custom Products, we can manufacture any possible stage to your requirements.

iSMART[™] stages have onboard controllers and the EIS (electronic identification system) communicates with your hardness tester to create safety and assure no stage overload can take place.

The purpose of software is to control complexity...

For the more advanced users, for whom the standard applications would not be sufficient, IMPRESSIONS™ 4 has an unmatched level of optional "apps" that can be installed as plugins, later, at any moment. During the purchase of your tester, decide on what you need at that moment. Widen your options at any moment by a simple e-mail and a few mouse clicks, to install optional functionality. As easy or simpler than installing an app on your mobile phone.

POWERED BY IMPRESSIONS v4

Next gen workflow & tester control...

Just buy a software release ticket, and your tester has added functionality, regardless where it is located. A revolutionary system taking care of all your needs. In this way we keep the learning curve, the process to work efficiently with our software limited to the level of "need to have" and "need to know". The proportion of installed and activated software never needs to be more than your requirements.

On the higher end, IMPRESSIONS 4 connects flawlessly with quality control systems such as QDAS, exports files in CVS, XML or other formats and if your requirement is not standard, our team of engineers will efficiently find ways to handle your data properly. Bespoke solutions such as connectivity to robotic systems are standard solutions for INNOVATEST[™].

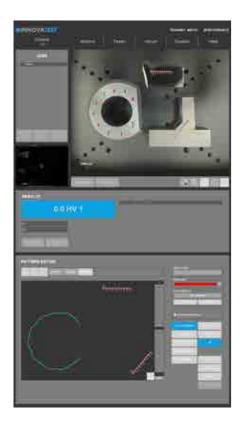
Unique to IMPRESSIONS[™] 4 is a choice for screen size and position. Whether you wish your interface to be in portrait mode or landscape, all functionality is supported in both positions. For table top solutions like testers in laboratories, users often opt for landscape screen(s).



On the shopfloor the large landscape screens are often an unwanted component either requiring a table top or machine mounted bracket taking a lot of space and cables to deal with. IMPRESSIONS 4 leaves you the option to go for landscape or for portrait mode on a large selection of our machines.

For the NEMESIS 9100G2, INNOVATEST recommends the 27" industrial quality landscape screen operated by both touch as well as mouse and keyboard. One screen is standard included with the hardness tester, optional is the Dual view function, these are 2 x 24" industrial quality landscape screens. New applications are added to IMPRESSIONSTM on a regular basis; while INNOVATEST provides 10 years free updates, upgrades to more functionality or new additions can be purchased at any time.

TIME REDUCING SOFTWARE SOLUTIONS...



1 PATTERN EDITOR

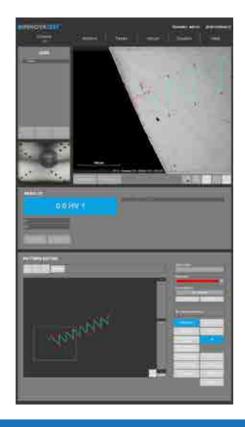
The IMPRESSIONS[™] pattern editor allows the user to create any number of test patterns with a large number of variable settings. Create test patterns with great precision and freedom. Verify the settings in the preview mode. Drag & drop patterns from one test sample to another sample. Live vision technique over zoom overview camera, no image stitching required.

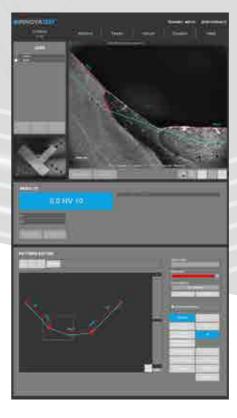
Combine different patterns and even different test forces in one program, and run them fully automatically. All test points can be identified individually or to customer specifications. The label is shown in the test result list and in the test results overview and in the results print out. An important function for sample analyses at the end of a test and in the future for review of previous tests.

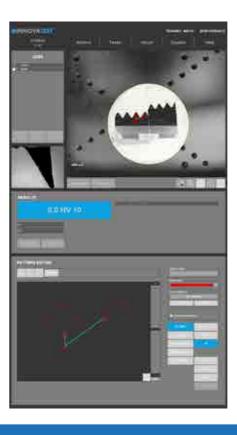
2 CHD, SHD, NHD

How do you increase throughput in your lab? Make the most common testing design as easy to set up as possible to perform automatically and still adhere to the applicable standards. CHD/SHD/NHD testing can be started directly from the surface view or from the overview. Additional core points of hardness can be defined separately for NHD measurements.

The distances of test points are automatically set to a minimum distance, following the standard, to assure correct testing is conducted. Time saving test mode "complete all indentations – then evaluate" and "auto-stop" to complete test series as soon as the lower hardness limit has been reached. Report Generator is enhanced with reporting features for this application.







3 WELD INSPECTION (ISO 9015)

This especially developed tool enables you to conduct hardness testing on welded parts or segments according to ISO standard. Setting up the pattern according to the requirements becomes "easy-to-do", due to pre-set test points in the different zones of the weld and automatic correlation between test points. The system will run a fully automatic test procedure and display and record the results accordingly.

The Report Generator is enhanced with reporting features for this application.

HARDNESS OF SCREW THREAD DECARBONIZED ZONE (ISO898-1)

A specialized software tool of IMPRESSIONS[™] allows you to set up and conduct fully automatic testing as per ISO898-1 for screw thread measurement of (de)-carbonized part.

The Report Generator is enhanced with reporting features for this application.



5 EDGE DETECTION

Technology that automatically or at a mouse click recognizes the edge of your sample. This helps to determine and fix the desired starting position for CHD or other pattern testing jobs.

2D HARDNESS CHART

The application "Plane hardness chart", is also referred to as Color Mapping happens to be the perfect tool for securing the detail of the effective hardness distribution over the total sample cross section of heat treated samples. An important feature in material exploration, weld testing or in damage analysis.

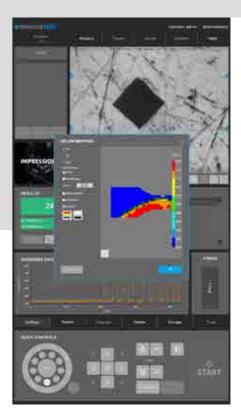


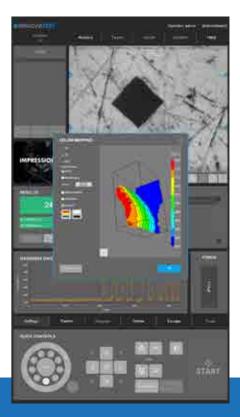
6 AUTOMATIC CONTOUR SCANNING

This application scans the entire outline (or partial) area of a sample. The function can be used with an objective by using the overview zoom camera for high speed scanning. The system scans the entire outline defined and stores all relevant data in the test program.

3D HARDNESS CHART

In addition to 2D graphic diagrams, the system can also automatically generate 3D diagrams. 2D and 3D hardness charts are included in one application.







9 Kic CRACK MEASUREMENT

For those requiring more in depth knowledge on materials behavior, wishing to study material fracture and fatigue, crack growth can be predicted and measured by using the Kic application.

The software supports Kic crack detection under load with customized Kic result reporting. By way of one or both methods, Palmqvist or Median / Radial, fracture toughness is now a repeatable and reproducible test across multiple operators.

ISO/IEC 17025 UKAS ACCREDITED.

11 USER DEFINED PROGRAMS

For repeating jobs, IMPRESSIONS[™] utilizes the option of setting up and storing custom test programs. For each task, a "job" can be created. All application specific parameters, such as hardness scale, force, dwell-time, pattern, conversion and the report template are stored in the same program.





10 SNAPSHOT FUNCTION

This handy function in IMPRESSIONS[™] allows you to make screen captures of the viewing area by way of objective view and/or Overview camera. It gives the opportunity to store such images with comments or to paste them into the report generator for further processing.



12 REPORT GENERATOR

Imagine having a report created for you that includes: Your company name, address, contact information, labeled results related to patterns or sequential, pictures of your optical measurements, stitched images, notes section for each result or pictures, rendition of the pattern performed, overview picture of your pattern on your sample, full statistics, summary of your results, go no-go results, Pass or fail...

All this information or having the ability to only have what you need reported, we call this our Report Configurator. You decide how much or how little you report by PDF or laser printer. We even keep it simple by choosing export to CSV file, to a thumb drive or network file location. Data management at its best!

VIBRATION | TEMPERATURE | HUMIDITY

MONITORING

Our world is going through processes that have influence on climate and environment. More often we see extreme heat, extreme cold and periods of extreme rain. To assure that such disturbances of nature do not coincidentally effect your measuring or testing results, we have prepared our machines to climate change and forces of nature.



13 **VIBRATION & EARTH QUAKE MONITORING**

The integrated high precision accelerometer electronics continuously monitor your tester's stability environment. While the tester has vibration isolators (machine dampers) installation environment is often not ideal. Think of heavy traffic, loaded fork lift trucks, excentre presses or other equipment making shop floor installation a base of trouble.

For certain countries/area's in the world where light earthquakes are so common that they are hardly noticed, the vibration monitoring system will give a warning message and stop the hardness testing process to avoid incorrect readings.

TEMPERATURE & HUMIDITY MONITORING 14

Extreme high or low temperatures might not only effect the hardness readings of your machine (think of installation in extremely warm countries or nearby furnaces) extreme humidity might even damage the sensitive electronics.



BARCODE & QR SOLUTIONS

IDENTIFICATION

The basic function of the barcode reader is to load data in to determined user fields. 15 The BAR | QR code module of INNOVATEST connects the machine to a database or network environment loading samples and data.



In the above application, a turbo part has been engraved with a QR code. Extra challenging was the fact that the QR code was engraved in a high polished part of the turbo shaft.

All data for the particular turbo part was fixed in the underlaying QR code. The scanner loads all customer data in the hardness testing machine and assures that the testing outcome is included in the particular test report database, fully automatic.

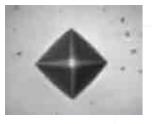


AUTOMATIC IMAGE EVALUATION



AUTO FOCUS

Fast & precise, observe how IMPRESSIONS[™] finds focus from a large distance, as far as the travel of the Z-axis allows. Algorithms used for close distance autofocusing set new standards in AF speed.

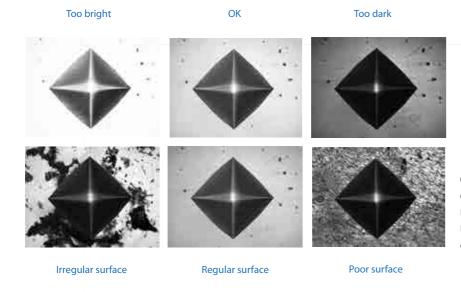


AUTOMATIC MEASUREMENT

Manual positioning of filar lines is no longer required. IMPRESSIONS[™] refined measurement algorithms detect indents even on very poor or scratched surfaces and measure the relevant indent dimensions according to standards. Stay in control by switching to manual measure mode and have the option of adjusting measurements by touching the screen or using the mouse. Filar lines can be colored to give the best contrast against the specimen's surface. To assure that measurements meet relevant standards on symmetry, enable the automatic indent check. All hardness values can be converted to other scales according to ISO 18265, ISO 50150, ASTM E140.

ILLUMINATION SETTINGS

IMPRESSIONS[™] software automatic illumination system adapts to the correct illumination regardless of the sample surface quality, wherever on the sample, independent from material (steel, carbide, coated or ceramic). Contrast, Brightness and program, can be set automatically for each measurement or controlled manually. Sharpness can be stored with the pre-determined test.



Complex, refined algorithms ensure reproducible measurements on different materials and even on scratched and damaged surfaces.

SUPERIOR ARTIFICAL INTELLIGENCE (AI)

We include an advanced physics development breakthrough in the image analyses of our Brinell capable hardness testing machines.

The conventional image processing methods on hardness testing machines are fairly successful for clean images that present clear indentation boundaries. In practice, however, workpieces or samples often have rough surfaces that compromise the quality of the image processing which could potentially result in incorrect hardness values.

A human observer can easily find the indentation in both images and the exact boundaries of such indentation (see fig. 1). For a computer algorithm, finding the indentation in the right image is much more challenging due to the many gradients in this image (see fig. 2). Artificial intelligence can overcome this difficulty by training a complex computer neural network to "think" as a human observer.

The INNOVATEST Brinell AI model is trained in our research facility/R&D department using powerful supercomputers. The training phase optimizes millions and millions of weight factors in a neural network, to learn how an indent can look like, using a gradient descent approach. Weight factors have been optimized by a human observer and after optimum weigh factors where determined. Using the AI function on our hardness tester to detect new indentations is called "inference" and requires significantly less computing power. The AI model has been created.

The integrated Intel[®] Core[™] i7 processor can easily handle this task which makes it possible to install and use the INNOVATEST Brinell AI module on the NEMESIS 9100G2 as well.

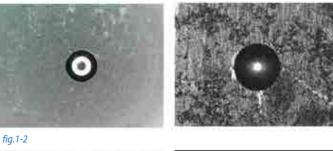
During inference, a new image (a new Brinell indent image) is entered in to the neural network with weights that where determined during training (see fig. 3).

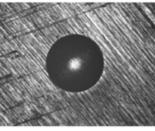
The complex algorithm is capable to calculate a "mask" on its own, this mask is plotted on top of the indent image, exactly filling the indent and marking the edges that then can be easily detected by automatic image recognition system (see fig. 4).

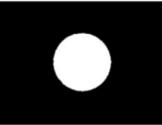
This super advanced technology requires no special objectives and provides even indents with poor visibility, often the case with shallow indents in rough surface materials, to be perfectly detected and measured.

The system is far superior to special objectives and standard Brinell measuring systems.



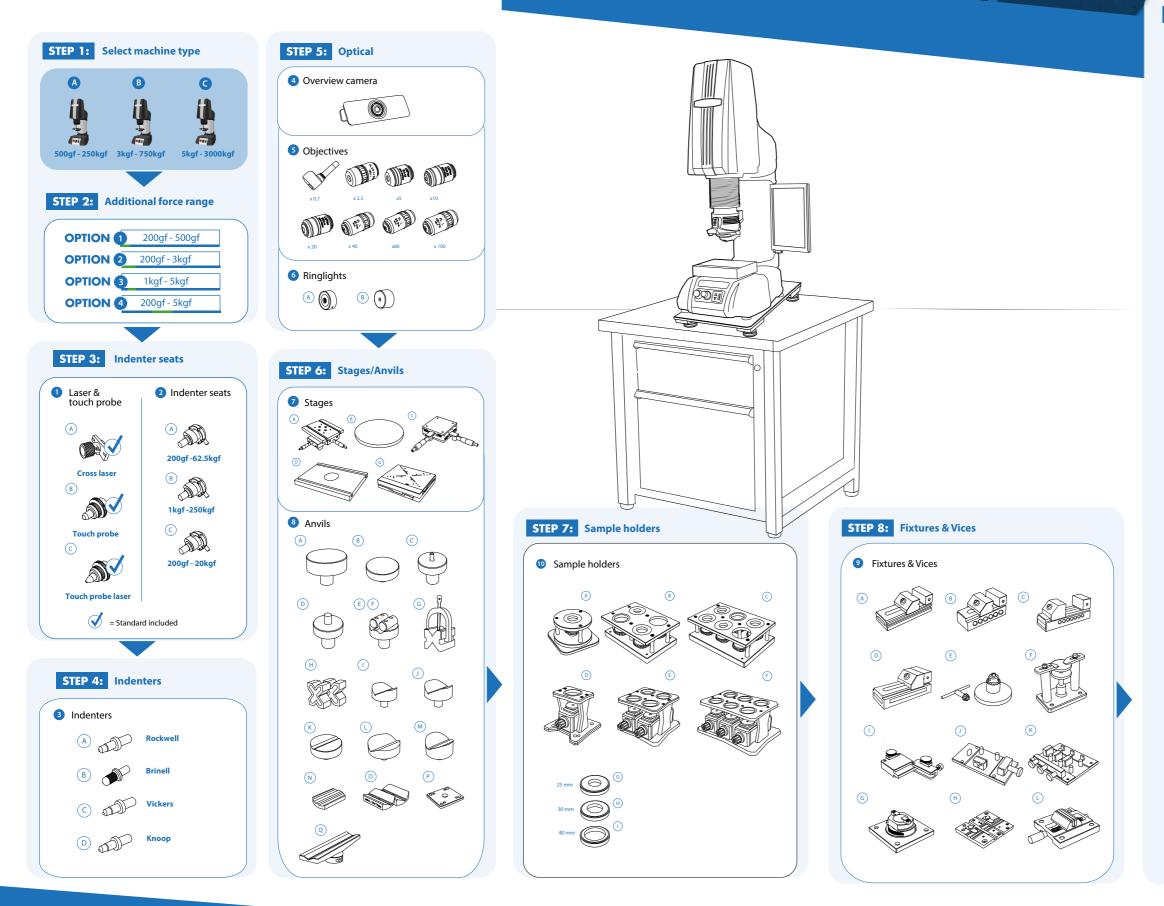






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NEMESIS 9100G2







STEP 9: Software



MANUAL ON-SCREEN MEASUREMENT



REPORT GENERATOR



IMAGE STITCHING



2D / 3D DNESS CHAR



FORCE DEPTH/TIME DIAGRAM



USER LEVEL



AMMUNITION ESTING PATTER





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SNAPSHOT

KIC CRACK MEASUREMENT

WING & MEASUR APPLICATION

HARDNESS OF SCREW THREAD (ISO 898-1)

J

CHD, SHD, NHD

WELD INSPECTION (ISO 9015)



AUTOMATIC

VIDEO OVERLAY

ALITOMATIC



EDGE DETECTIO



HARDNESS OF TAPPING SCREWS (ISO 2702)





VIBRATION, TEMPERATUR





Standard included





Not all accessories are displayed on this page. Full details can be found on the Order details page.

ORDER DETAILS

NEMESIS 9100G2

	41		NEMESIS 9100G2/A Universal hardness tester, 500gf - 250kgf	NEMESIS 9100G2/A				
	1		NEMESIS 9100G2/B Universal hardness tester, 3kgf -750kgf	NEMESIS 9100G2/B				
	U_		NEMESIS 9100G2/C Universal hardness tester, 5kgf - 3000kgf	NEMESIS 9100G2/C		6	Ringlights	A
			Option 1: Force range extension 200gf - 500gf, for 9100G2/A only	F9100G2O1				B
			Option 2: Force range extension 200gf - 3kgf, for 9100G2/B only	F9100G2O2		STEP 6	Stages/Anvils	
			Option 3: Force range extension 1kgf - 5kgf, for 9100G2/C only	F9100G2O3		0	Stages	(
			Option 4: Force range extension 200gf - 5kgf, for 9100G2/C only	F9100G2O4			Clamping Jacking	
			Plug & Play prepaired, calibration, sea & airworthy packing in "non coniferous wood" materi	P&PSEAPACK130			Clamping, locking & fixing adapters	
Δ	CCESSORIES							
_								
STEP 3	Indenter seats		Cross lacar & touch available	SA 05 0027	STANDARD			
•	Laser & touch probe	A	Cross laser & touch probe base	SA-05-0027	STANDARD			
		B	Touch probe laser based, closed	SA-10-0036 SA-10-0045				
2	Indontor costs		Touch probe laser based, open	SA-10-0045 SA-10-0035	STANDARD			(
9	Indenter seats	(A) (B)	Indenter seat 6.35mm, 200gf - 62.5kgf Indenter seat 6.35mm, 1kgf - 250kgf	SA-10-0035				
		(C)	Indenter seat 6.35mm, 1kgr - 250kgr Indenter seat 6.35mm, 200gf - 20kgf	SA-10-0034 SA-10-0047				(
		(C) (D)	Fixed indenter seat 0.55mm, 200gr - 20kgr	SA-10-0047				
		U	Indenter seat adjustment base, mounting set (1 for each SA-10-0034, 35 & 47)	SA-10-0031				
								(
_								(
STEP 4	Indenters			191/2005				
3	Rockwell	(A)	Rockwell C Diamond Indenter, ISO & ASTM certified	IN/6005				
			Rockwell Ball Indenter 1/16". Includes 1 carbide ball, ISO & ASTM certified	IN/7506				(
			Rockwell Ball Indenter 1/8". Includes 1 carbide ball, ISO & ASTM certified	IN/7606				
			Rockwell Ball Indenter 1/4". Includes 1 carbide ball, ISO & ASTM certified	IN/7706				
			Rockwell Ball Indenter 1/2". Includes 1 carbide ball, ISO & ASTM certified	IN/7806				
	Brinell	B	Brinell Indenter 1mm. Includes 1 carbide ball. Ø6.35mm. ISO & ASTM certified	IN/7000				
			Brinell Indenter 2.5mm. Includes 1 carbide ball. Ø6.35mm. ISO & ASTM certified	IN/7005				
			Brinell Indenter 5mm. Includes 1 carbide ball. Ø6.35mm. ISO & ASTM certified	IN/7010				
			Brinell Indenter 10mm. Includes 1 carbide ball. Ø6.35mm. ISO & ASTM certified	IN/7015				
	Vickers	C	Macro Vickers Indenter Ø6.35mm, ISO & ASTM certified	IN/8010				
	Knoop	D	Macro Knoop Indenter Ø6.35mm, ISO & ASTM certified	IN/8220				
STEP 5	Optical							
4	Overview camera		Overview / Full view zoom camera + software functionality, field of view 57x60mm up to 225x180mm, Includes overview lights	SA-05-0038				
6	Objectives		BRILIGHT objective 0.7x	SA-05-0046				
			2.5x Long Working Distance objective	ASSUN-OBJ2.5X				
			5x Long Working Distance objective	ASSUN-OBJ5X				
			10x Long Working Distance objective	ASSUN-OBJ10X				

required for each objective)	SA-05-0025	
for 0.7 objective)	SA-05-0026	
2.5x objectives	SA-05-0021	
5x objectives	SA-05-0022	
rometers, 180x160mm ax load 300kg	UN-TESTTABLE/030	
	UN-XYZ BUSH50	
	UN-XYZ30FP50-55	
ing testing tables, anvils)	AS5000-450	
	UN-TESTTABLE/010	
	UN-TESTTABLE/012	
es lock flange	CM-08-0194	
rrometers, 100x100mm. ax load 100kg	UN-XYSTAGE-120	
a, thickness 30mm with 2 T-slots, for	UN-TESTTABLE/015	
a, thickness 35mm with 2 T-slots, for	UN-TESTTABLE/016	
placement: 25mm, resolution 0.001mm	IMP-DIGMIC	
cement: 50x50mm	BM-08-0057	
e, 25mm travel	BM-08-0058	
e, 50mm travel	BM-08-0059	
160mm, total load up to 400Kgf max. nm, repeatability+/-0.0015mm	MA-XY7575S	
o to 400Kgf max. 11mm, repeatability+/-0.0015mm	MA-XY1212S	
o to 400Kgf max. 11mm, repeatability+/-0.0015mm	MA-XY2212S	
o to 400Kgf max. 11mm, repeatability+/-0.0015mm	MA-XY34125	
o to 4000Kgf max. 11mm, repeatability+/-0.0015mm	MA-XY2015S	
o to 4000Kgf max. 11mm, repeatability+/-0.0015mm	MA-XY3015S	
o to 4000Kgf max. 11mm, repeatability+/-0.0015mm	MA-XY4015S	
al load up to 400Kgf max 11 mm, repeatability+/-0.003mm	UN-XY571212	
al load up to 400Kgf max 11mm, repeatability +/- 0.003mm	UN-XY572212	
load up to 400Kgf max. mm, repeatability +/- 0.003mm	UN-XY902015	

			Motorized CNC X-Y stage, 437x238mm, total load up to 450Kgf max. Displacement: 300x150mm, resolution 0.001mm, repeatability +/- 0.003mm	UN-XY903015			12 position sample holder, for max. 12 embed with front operation elevator knob
			Motorized CNC X-Y stage, 630x238mm, total load up to 450Kgf max Displacement: 400x150mm, resolution 0.001mm, repeatability +/-0.003mm	UN-XY904015			G 1 insert reduction ring 25mm
			Motorized CNC X-Y stage, 410X280mm, total load up to 4000Kgf max. Displacement: 200x150mm, resolution 0.001mm, repeatability +/- 0.008mm	UN-XY932015			 H 1 insert reduction ring 30mm 1 insert reduction ring 40mm
			Motorized CNC X-Y stage, 510x280mm, total load up to 4000Kgf max.	UN-XY933015			1 insert reduction ring 1"
			Displacement: 300x150mm, resolution 0.001mm, repeatability +/- 0.008mm				1 insert reduction ring 1 1/4"
			Motorized CNC X-Y stage, 630x238mm, total load up to 4000Kgf max. Displacement: 400x150mm, resolution 0.001mm, repeatability +/- 0.008mm	UN-XY934015			1 insert reduction ring 1,5"
	Cable sets, mounting		Dove tail mounting plate, for UN motorized stages	CM-08-0033	STEP 8	Fixtures & vices	
	& Connectivity for motorized stage				0		A Polished precision vice with lock down syste
			iSMART™ quick connect foot	SA-08-0024			B Polished precision vice with lock down syst
			Cable set for connecting CNC stage to embedded driver (1 set for 2-axis) 105cm	UN-XY2CABLENBS			C Polished precision vice with lock down system
			Cable set for connecting CNC stage to embedded driver (1 set for 2-axis) 45cm	CE-99-0003			D Polished precision vice with lock down syst
)	Anvils	A	Flat anvil 60mm	AS3000-19-04			E Axle chuck 500 series for cylinder parts, dia.
		B	Flat anvil 80mm	UN-TESTTABLE/002			F Universal Clamp & Leveling Device
		(C)	Spot anvil 5mm	UN-ANVIL/010			G Thin metal clamp
		(D)	Spot anvil 10mm	UN-ANVIL/011			H V groove clamp for small round parts dia.0.
		(E)	Cylindrical V anvil 6-80mm	UN-CVANVIL680			U Wire Testing Fixture for specimen dia. 0.8-3
		(F)	Cylindrical V anvil 50-200mm	UN-CVANVIL50200			JOMINY Fixture, for 1 quench end test samp
		G	V block with bracket 40x40x50mm (LxBxH)	UN-VBLOCK404050			JOMINY Fixture, for 3 quench end test sam
			Steel, cross type, (X) V-block 60x120x100mm 8-90mm pair	UN-CROSSBLOCK01			L Small parts vice jaw width 55mm, open 50
		\bigcirc	V-anvil ø40mm 6-60mm	UN-ANVIL/005	STEP 9	Software	
			V-anvil ø63mm 10-100mm	UN-ANVIL/006		Additional software	Manual on-screen measurement
		K	V-Anvil ø80mm 3.3-20mm	UN-ANVIL/040			Automatic measurement
			V-Anvil ø80mm 12-80mm	UN-ANVIL/045			Automatic focussing
		M	V-Anvil ø80mm 20-140mm	UN-ANVIL/050			Report configurator
			Test table 100x100mm, V grove 20mm wide, 10mm deep	UN-TESTTABLE/040			Snapshot function
		N	Small V-Anvil 3-20mm requires base plate (Requires Manual/Autom. X-Y stage)	UN-ANVILSV/105			Advanced 3 axis coordinate & free style inc for motorized stage only
		0	Large V-Anvil 20-75mm requires base plate (Requires Manual/Autom. X-Y stage)	UN-ANVILLV/106			Advanced 3 axis coordinate & free style ind
		(P)	Base plate for V-anvils, UN-ANVILSV/105 & UN-ANVILLV/106	UN-VANVILBASEPL			NHD and edge detection, (supports manual
		Q	Extra long V-Anvil (Ø10 - Ø100)	CM-08-0186			Image stitching, composes full stage overv high resolution. Requires a motorized stag
	Clamping, locking & fixing adapters		Quick change anvil base (required for mounting testing tables, anvils)	AS5000-450			KiC crack detection under load. Palmqvist &
			Lock flange	AS9000-21-01			Automatic Contour scanning
• 7	Sample holders						2D / 3D hardness scanning (mapping, inclu
•	Sample holders	A	1 position sample holder, for 1 embedded sample, diameter 50mm or 2"	UN-ESH1			Drawing and measuring (distance & angles
		B	4 position sample holder, for max. 4 embedded samples, diameter 50mm or 2"	UN-ESH4			Automatic edge detection
		C	6 position sample holder, for max. 6 embedded samples, diameter 50mm or 2"	UN-ESH6			Force depth/time diagram
		D	1 position sample holder, for 1 embedded sample, diameter 50mm or 2"	BM-08-0052			ISO898-1 screw thread measurement of (de)
			with front operation elevator knob				ISO-2702 tap screw thread measurement
		E	4 position sample holder, for max. 4 embedded samples, diameter 50mm or 2" with front operation elevator knob	BM-08-0053			User level management
							CHD, SHD, NHD configurator & graphic inter

edded samples, diameter 50mm or 2"	BM-08-0056	
	UN-ESHI25	
	UN-ESHI30	
	UN-ESHI40	
	UN-ESHI1	
	UN-ESHI125	
	UN-ESHI15	
tem, jaw width 25mm, opens 20mm	UN-VICE/210	
tem, jaw width 36mm, opens 42mm	UN-VICE/215	
tem, jaw width 48mm, opens 75mm	UN-VICE/220	
tem, jaw width 75mm, opens 100mm	UN-VICE/230	
a. 0.4mm to 5mm	UN-AXLECHUCK	
	UN-CLAMP/105	
	UN-CLAMP/115	
.8-5mm	UN-VGROOVE- CLAMP	
.5mm	UN-WIRE/105	
ple, quick release function	UN-JOMFIX1	
ple, quick release function	UN-JOMFIX3	
mm, self centering	UN-VICE/115	
	UN-MANM	STANDARD
	UN-AUTOM	STANDARD
	UN-AUTOFOC	STANDARD
	UN-REPORTA	STANDARD
	UN-SNAPSH	STANDARD
dent pattern configurator,	UN-TESTPAT01	
lent pattern configurator, + CHD, SHD, al & digital micrometer stages only)	UN-TESTPAT02	
iew, and detailed sample overview in Je.	UN-IMST01	
& Median / Radial fracture toughness	UN-CRKPAR	
	UN-CSCAN	
udes automatic contour scanning)	UN-CSCAN2D3D	
application	UN-DRMEAS	
	UN-EDGEDTC	
	UN-FDDIAGR	
-carbonized part. Requires UN-CSCAN	UN-ISO898/1	
	UN-ISO2702	
	UN-LEVMAN	STANDARD
erface for analogue and digital pattern editor)	UN-MCHD	

stage only (not including full pattern editor)

	CHD, SHD, NHD configurator & graphic interface requires: indent pattern configurator (TESTPAT01)	UN-PATCHD	
	Q-DAS Certified connectivity protocol	UN-QDAS	
	Advanced 3-axis communication protocol for robotic systems	UN-REMC	
	ISO bullets casings pattern configurator and reporting system	UN-SHELLCONF	
	ISO 9015 Weld pattern conifgurator (automatic weld pattern configurator), requires overview camera or AS9000-0.7OBJ	UN-WELDPAT	
	Vibration, temperature & humidity monitoring	UN-VIBCLC	
	Artificial Intelligence Deep Learning Brinell module	UN-AIDLB01	STANDARD
	Barcode & QR data mapping software	UN-SCANFLOW	
Connectivity plus	Powerfull external intel core i7 pc, with 16GB ram, and 512GB SSD drive Windows 10 pre-installed including wiring and integration with tester.	UN-SYSPCIMP01	
	Powerful external intel core i9 pc, with 16GB ram, and 512GB SSD drive Windows 10 pre-installed including wiring and integration with tester.	UN-SYSPCIMP02	
	Application of customer supplied PC, plus wiring and integration with tester	UN-SYSPCIMPCS	
	Bluetooth connectivity	UN-BTADAPT	STANDARD
	Utility software; Import test results in MS applications like Excel	UN-SW/905	STANDARD
	USB to USB null modem cable 2.5M	BE-99-0025	
	Wireless system Keyboard & wireless mouse	UN-SKBSET	
	Virtual joystick, on screen		
Additional items			
Machine stands	Cabinet test table with drawer for hardness testers 71x75x70cm	UN-STAND/950	
A	Cabinet test table with drawer for hardness testers 71x75x80cm	UN-STAND/960	
В	Cabinet test table with drawer for hardness testers 150x75x80cm	UN-STAND/965	
	Seaworthy packing box for 950/960	PACK/100	
	Seaworthy packing box for 965	PACK/200	
Vibration isolation stage	Passive vibration isolation stage, broad spectrum	UN-AVS-300	
Printer	Laser Printer	UN-PRINT	
Projector	On request, any brand of choice	UN-PROJECTOR	
ISO 17025 UKAS ISO / ASTM Calibration	BRINELL direct and indirect calibration & certification, traceable, in compliance with ISO & ASTM, NADCAP. Includes direct force and indirect verification report (block readings), report, flat fee for selected common scales, per scale.	CCERTUKAS/1B	
ISO 17025 UKAS ISO / ASTM Calibration	VICKERS direct and indirect calibration & certification, traceable, in compliance with ISO & ASTM, NADCAP. Includes direct force and indirect verification report (block readings), report, flat fee for selected common scales, per scale.	CCERTUKAS//1V	
ISO 17025 UKAS ISO / ASTM Calibration	KNOOP direct and indirect calibration & certification, traceable, in compliance with ISO & ASTM, NADCAP. Includes direct force and indirect verification report (block readings), report, flat fee for selected common scales, per scale.	CCERTUKAS/1K	
ISO 17025 UKAS ISO / ASTM Calibration	ROCKWELL direct and indirect calibration & certification, traceable, in compliance with ISO & ASTM, NADCAP. Includes direct force and indirect verification report (block readings), report, flat fee for selected common scales, per scale.	CCERTUKAS/1R	
Cover	Machine cover 800x800x1450mm	UN-COVER7	
Joystick	3-axis joystick, with fine adjustment and dynamic axis control	SA-04-0003	
CE Automation safety cabin	Front access safety cabin with light shield. Machines controls positioned outside cabin. External connectors for screen, keyboard etc.	SA-27-0004	

ACCESSORIES

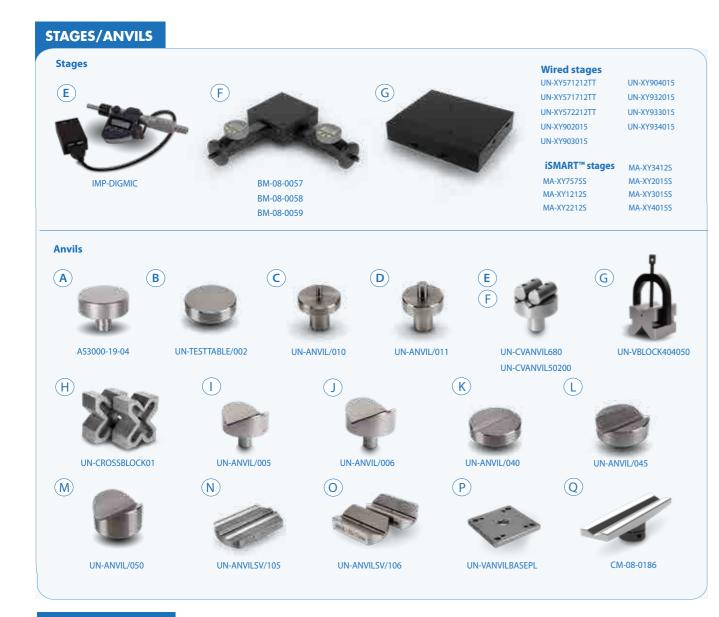












SAMPLE HOLDERS





SPECIFICATIONS

HARDNESS SCALES



ROCKWELL EN-ISO 6508 ASTM E-18 JIS Z 2245	Regular Rockwell scales; Pre Load 10kgf, Main Load 60kgf 100kgf 150kgf A B C D E F G H K L M P R S V Superficial Rockwell scales; Pre Load 3kgf, Main Load 15kgf 30kgf 45kgf 15N 30N 45N 15T 30T 45T 15W 30W 45W 15X 30X 45X 15Y 30Y 45Y
VICKERS ISO 6507 ASTM E384, E92 JIS B 7725	HV0.2, HV0.3, HV0.5, HV1, HV2, HV2.5, HV3, HV4, HV5, HV10, HV20, HV25, HV30, HV40, HV50, HV60, HV100, HV120, HV150
Kic Fracture toughness	All Vickers forces & scales
KNOOP ISO 4545 ASTM E92 JIS Z 2251	НКО.2, НКО.3, НКО.5, НК1, НК2, НК5
BRINELL ISO 6506, ASTM E10 JIS Z 2243	HBW1/1 HBW1/1.25 HBW1/2.5 HBW1/5 HBW1/10 HBW1/30 HBW1/31.25 HBW2.5/6.25 HBW 2.5/7.8125 HBW2.5/15.625 HBW2.5/31.25 HBW2.5/62.5 HBW2.5/187.5 HBW5/25 HBW5/31.25 HBW5/62.5 HBW5/125 HBW5/250 HBW5/750 HBW10/100 HBW10/125 HBW10/250 HBW10/500 HBW10/1000 HBW10/1500 HBW10/3000
HVD (HVT) VDI/VDE 2616-1	HV5 HV10 HV20 HV25 HV30 HV40 HV50 HV60 HV100 HV120 HV150
HBD (HBT) VDI/VDE 2616-1	HBW1/5 HBW1/10 HBW1/30 HBW2.5/6.25 HBW2.5/7.8125 HBW2.5/15.625 HBW2.5/31.25 HBW2.5/62.5 HBW2.5/187.5 HBW5/25 HBW5/31.25 HBW5/62.5 HBW5/125 HBW5/250 HBW10/100 HBW10/125 HBW10/250
PLASTIC ISO 2039	49,03 N, 132,9 N, 357,9 N, 961 N
CARBON	HR 2.5/7 HR 5/7 HR 5/15 HR 5/20 HR 5/40 HR 5/60 HR 5/100 HR 5/150 HR 10/20 HR 10/40 HR 10/60 HR10/100 HR 10/150
CONVERSIONS	Conversion to other hardness scales according to ASTM E140, ISO 18265, GB/T 1172

TEST FORCE



Force application	Servo drive, precision gearbox, motion & torque feedback system	
	Multi-load cell, closed loop, force feedback	
Test forces	200gf - 3000kgf	
Force range per model	NEMESIS 9100G2/A	500gf - 250kgf
	NEMESIS 9100G2/B	3kgf - 750kgf
	NEMESIS 9100G2/C	5kgf - 3000kgf
Optional force ranges	OPTION 1	200gf - 500gf
	OPTION 2	200gf - 3kgf
	OPTION 3	1kgf - 5kgf
	OPTION 4	200gf - 5kgf
Test force tolerance	< 0.25% for test force 100gf to 3000kgf	
	< 0.5% for test force	below 100gf

MOTORIZED TOOL CHANGER

	Dwell time settings	Default 10 seconds, user defin
	Motorized tool changer (turret)	Ultra-fast, 9 position, 8 free to
5/	Free tool positions	8 for indenters, 8 for objective
	Fixed tool positions	1 for cross laser & touch prob
	Objectives	Long working distance 0.7x, 2
	Indenters	Certified indenters (ISO/ASTN
	Camera 1 (objective)	18 Mpx, HD, 4K+, Machine vis
	Camera 2 (overview)	18 Mpx Full HD, Full Color, Op

SYSTEM

	Electronic system Standard (Recommended)	High performance embedded MS Windows® 10 operated , up
	Electronic system (Optional)	High performance external cor MS Windows® 10 operated, 1 ye
	Screen(s)	22" capacitive touchscreen (po
	Display resolution	0.01 HV, HK, HB
	Statistics	Total test, max, min, average, ra
	Hardness conversion	Rockwell, Rockwell Superficial,
	Software	IMPRESSIONS [™] V4, work flow s
	Data storage capacity	Internal and external mSSD, SS
	Data output	XML, CSV, Certified for Q-DAS (op
	Data input	Keyboard, touchscreen, barcode
	Connectivity	5 USB ports, RJ45 Ethernet LAN, W connector, Dual HDMI screen con
	Printer	A4, A3 full color laser printer (o

GENERAL



Machine dimension	1500mm x 510mm x 710mm
Machine weight	280 kg
Workpiece accommodation	300mm (H) x 225mm (D)
Power supply	100VAC to 240VAC, 50/60Hz, si
Operating temperature	10°C to 35°C
Power consumption	100W
Humidity	10% to 90%, non-condensing
Noise	< 70 db(A)

* Check individual warranty conditions

fined. Up to 999 seconds

to configure, 1 fixed

ives (8 max total)

be

, 2.5x, 5x, 10x, 20x, 40x, 60x, 100x

TM) available at choice

ision system

Optical zoom system, variable FOV 40 x 30mm - 140 x 110mm

controller, i7 mSSD, 120 GB

p to 8 years* INNOVATEST warranty

ontroller, i7 or i9 SSD, 1TB

year factory warranty

ortrait mode)

range, standard deviation, All in real time after each test

al, Vickers, Brinell, Knoop, Leeb & Tensile

system & tester control

SSD or HDD

optional)

e scanner, database

l, W-LAN, RS-232, Blue Tooth, 5 Axis CNC & motorized XY-stage

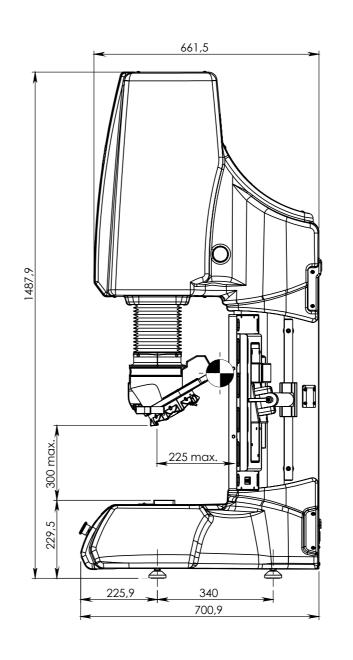
onnectors

optional)

single phase

BATCH PRODUCTION

TECHNICAL DRAWINGS

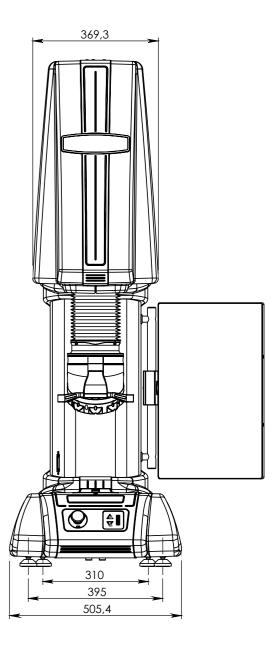


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All dimensions in these drawings are in mm, approximate. Working heights and or workpiece accommodation varies depending on the stages and stage accessories used.

Please contact our sales department for more details.



OTHER MODELS IN THE **UNIVERSAL RANGE**



FENIX 300U

Load Cell, Closed loop, force feedback. test force application system Universal hardness tester with I-TOUCH[™] system. See brochure B20F300/XX



VERZUS 750U

Fully automatic, load cell, Closed loop, force feedback universal hardness tester with electronic micrometer or analogue eyepiece. IMPRESSIONS[™] 8.5" full color touchscreen. See brochure B19V750U/XX



NEXUS 7700

Fully automatic, load cell, closed loop, force feedback universal hardness tester with full HD optical zoom stage overview camera, IMPRESSIONS[™] 12" full color touchscreen. See brochure B19N7700/XX



NEXUS 8100XL

Heavy duty fully automatic, load cell, closed loop, force feedback universal hardness tester with full HD optical zoom stage overview camera, IMPRESSIONS[™] 15" full color touchscreen. See brochure B19N8100/XX



NEMESIS 9600

Heavy duty fully automatic, load cell, closed loop, force feedback universal hardness tester with full HD optical zoom stage overview camera, IMPRESSIONS[™] 15″ full color touchscreen. See brochure B19N9600/XX



NEMESIS 5100G2

Multi Load Cell, Closed loop Fully automatic, 9 position turret Rockwell, Superficial Rockwell, Micro/Macro Vickers, Knoop & Brinell Hardness testers Descending test head, fixed work piece position See brochure B22N5100/XX



NEXUS 8100

Heavy duty fully automatic, load cell, closed loop, force feedback universal hardness tester with full HD optical zoom stage overview camera, IMPRESSIONS[™] 15″ full color touchscreen. See brochure B19N8100/XX

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Changes in products and/ or product specifications can emerge due to new technologies and continuous development.

We reserve the right to change or modify specifications of the products without prior notice. We recommend you to contact our sales office for up-to-date information.

Brochure B23N9100G2/03/EN

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